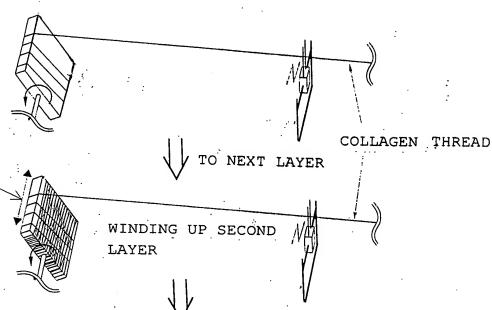
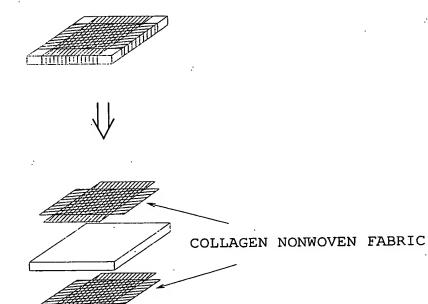
DIRECTION OF

WINDING UP FIRST LAYER



SUPERIMPOSING ANY NUMBER OF LAYERS



BEST AVAILABLE COPV

FTG

(SEWING MACHINE) STITCHING COLLAGEN NONWOVEN FABRIC COLLAGEN NONWOVEN FABRIC NON-LAMINATED PORTIONS ARE CUT AND REMOVED

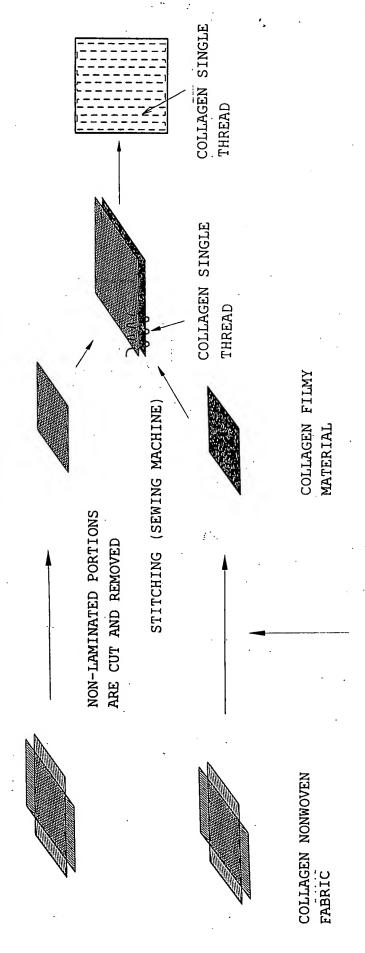
COLLAGEN SINGLE THREAD

COLLAGEN SINGLE THREAD

BEST AVAILABLE COPY

COLLAGEN NONWOVEN FABRIC

COLLAGEN NONWOVEN FABRIC



COLLAGEN AQUEOUS SOLUTION IMPREGNATED NON-LAMINATED PORTIONS ARE CUT AND REMOVED

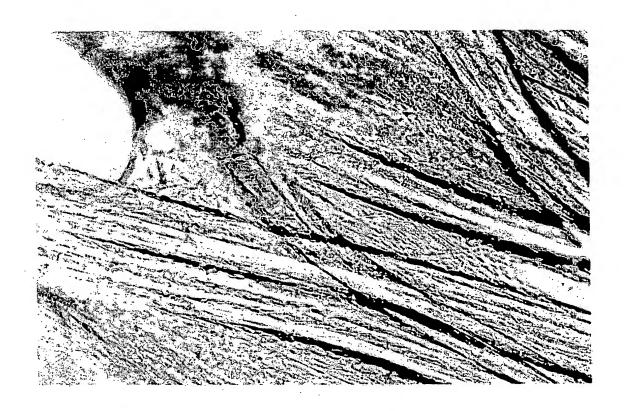


Fig. 5

